

## I CLAIM:

- 1           1.     An internal combustion engine arrangement comprising:  
2           a spark-ignited internal combustion engine;  
3           an exhaust line receiving exhaust gas from the internal combustion engine;  
4           an oxide gas absorber in the exhaust line including a support member; and an  
5           absorption layer on a surface of the support member having an enlarged surface area  
6           accessible to exhaust gas flowing through the exhaust line for reversible absorption at  
7           least one nitrogen oxide (NO<sub>x</sub>) and/or at least one oxide of sulfur (SO<sub>x</sub>); and,  
8           a control unit for controlling the temperature of the absorption layer by adjusting  
9           parameters of the exhaust gas so that the absorption layer can be heated to a temperature  
10          at which the layer is regenerated by desorbing absorbed NO<sub>x</sub> or SO<sub>x</sub>.
- 1           2.     An internal combustion engine arrangement according to claim 1 wherein  
2           the support member is a metal support member.
- 1           3.     An internal combustion engine arrangement according to claim 2 wherein  
2           the metal support member is a metal foil.
- 1           4.     An internal combustion engine arrangement according to claim 2 wherein  
2           the metal support member is heatable by application of an electric current.
- 1           5.     An internal combustion engine arrangement according to claim 2 wherein  
2           the metal support member has a wall thickness  $\leq 0.1$  mm.

1           6.     An internal combustion engine arrangement according to claim 5 wherein  
2     the metal support member has a wall thickness  $\leq 0.06$  mm.

1           7.     An internal combustion engine arrangement according to claim 1 wherein  
2     the support member contains a plurality of parallel passages having a closed cross-section  
3     through which exhaust gas can be passed and the absorption layer is on the inside surface  
4     of the passages.

1           8.     An internal combustion engine arrangement according to claim 7 wherein  
2     at least some of the passages have a structure causing turbulent gas flow at least over a  
3     portion of the passage.

1           9.     An internal combustion engine arrangement according to claim 8 wherein  
2     the structure causing the turbulent gas flow is at least one of: (a) a variation in cross-  
3     section; (b) a corrugation; and (c) a twisting or curvature of the passages.

1           10.    An internal combustion engine arrangement according to claim 7 wherein  
2     the oxide gas absorber is subdivided into a plurality of segments.

1           11.    An internal combustion engine arrangement according to claim 10 wherein  
2     the plurality of segments have at least one of: (a) different lengths; (b) different passage  
3     cross-sections; (c) different numbers of passages; and (d) spacing between segments of at  
4     least 50 cm.

1           12.    An internal combustion engine arrangement according to claim 1 wherein  
2   the enlarged surface area provides an area of at least 20 m<sup>2</sup> accessible to the exhaust gas  
3   per gram of the absorption layer.

1           13.    An internal combustion engine arrangement according to claim 12 wherein  
2   the enlarged surface area provides an area of at least 40 m<sup>2</sup> accessible to the exhaust gas  
3   per gram of the absorption layer.

1           14.    An internal combustion engine arrangement according to claim 13 wherein  
2   the enlarged surface area provides an area of at least 100 m<sup>2</sup> accessible to the exhaust gas  
3   per gram of the absorption layer.

1           15.    An internal combustion engine arrangement according to claim 1 wherein  
2   the absorption layer contains an aluminum oxide.

1           16.    An internal combustion engine arrangement according to claim 15 wherein  
2   the absorption layer contains gamma aluminum oxide.

1           17.    An internal combustion engine arrangement to claim 1 wherein the  
2   absorption layer contains an element selected from the group consisting of alkali metals,  
3   alkaline-earth metals, rare earths, lanthanum, titanium, copper and manganese..

1           18.    An internal combustion engine arrangement according to claim 1 wherein  
2   the absorption layer contains at least one of the elements barium, sodium and potassium.

1           19.    An internal combustion engine arrangement according to claim 1 wherein  
2   the absorption layer absorbs NO<sub>x</sub> and/or SO<sub>x</sub> from an exhaust gas with an excess of  
3   oxygen during lean operation of the internal combustion engine.

1           20.    An internal combustion engine arrangement according to claim 1 wherein  
2   the absorption layer releases NO<sub>x</sub> and/or SO<sub>x</sub> in a reducing atmosphere and/or at low  
3   oxygen concentration in the exhaust gas.

1           21.    An internal combustion engine arrangement according to either of claim  
2   19 or claim 20 including an oxygen concentration determining means for determining a  
3   value representing the oxygen concentration in the exhaust gas and supplying a signal  
4   representing the oxygen concentration as an input signal to the control unit, and wherein  
5   the control unit uses the oxygen concentration signal to control charging or discharging of  
6   the absorber.

1           22.    An internal combustion engine arrangement according to claim 1 wherein  
2   the absorption layer desorbs NO<sub>x</sub> and SO<sub>x</sub> at an elevated temperature.

1           23.    An internal combustion engine arrangement according to claim 22  
2   including a temperature determining means for determining a value representing the  
3   temperature of at least one of: (a) the exhaust gas; (b) the absorption layer; and  
4   (c) the support member; and supplying a signal corresponding to that value as an input  
5   signal to the control unit for control of charging or discharging of the absorber.

1           24.    An internal combustion engine arrangement according to claim 23  
2    wherein the control unit receives signals representing both the oxygen concentration in  
3    the exhaust gas and the temperature of the exhaust gas as input signals.

1           25.    An internal combustion engine arrangement according to claim 1 wherein  
2    the support member is a ceramic member and the absorption layer has a thickness of at  
3    least 50 microns.

1           26.    An internal combustion engine arrangement according to claim 1 wherein  
2    the support member is a metal member and the absorption layer has a thickness of at least  
3    25 microns.

4           27.    An internal combustion engine arrangement according to claim 1 wherein  
5    the absorption layer is applied as a wash coat.

1           28.    An internal combustion engine arrangement according to claim 1 wherein  
2    the absorption layer contains at least one precious metal.

1           29.    An internal combustion engine arrangement according to claim 28 wherein  
2    the absorption containing the precious metal constitutes an oxidation catalyst or a three-  
3    way catalyst.

1           30.    An internal combustion engine arrangement according to claim 1 wherein  
2    the absorption layer accessible to the exhaust gas has a pore volume of at least 0.2 cm<sup>3</sup>/g.

1           31.     An internal combustion engine arrangement according to claim 1  
2     including an oxidation catalyst separate from the oxide gas absorber.

1           32.     An internal combustion engine arrangement according to claim 31 wherein  
2     the oxidation catalyst is a three-way catalyst.

1           33.     A method for removing at least one nitrogen oxide ( $\text{NO}_x$ ) from the exhaust  
2     gas of an internal combustion engine, comprising the steps of:

3           (a) operating an internal combustion engine to produce an exhaust gas flow  
4     containing oxygen;

5           (b) passing exhaust gas containing oxygen over an absorber containing an  
6     absorbing layer on a surface of a support member;

7           (c) storing the  $\text{NO}_x$  in the absorbing layer;

8           (d) heating the absorbing layer to a predetermined temperature during the  
9     operation of the engine;

10          (e) producing an exhaust gas which is poor in oxygen or an exhaust gas having a  
11     stoichiometric excess of a reducing agent;

12          (f) desorbing the  $\text{NO}_x$  from the absorbing layer and reducing the  $\text{NO}_x$  in the  
13     exhaust gas which is poor in oxygen has a stoichiometric excess of reducing agent while  
14     the absorbing layer is a temperature equal to or above the predetermined temperature;

15          (g) again producing an exhaust gas containing oxygen;

16          (h) terminating heating of the absorbing layer to the predetermined temperature;

17     and

18          (j) repeating steps (c) through (h).

1           34.     A method according to claim 33 wherein the step of heating the absorbing  
2     layer is carried out by at least one of: (a) injecting fuel into the exhaust gas and catalytic  
3     combustion thereof, (b) varying the operating conditions of the internal combustion  
4     engine, (c) electrical heating of the absorbing layer and (d) using a burner to heat the  
5     exhaust gas.

1           35.     A method according to claim 33 wherein, before the step of heating the  
2     absorbing layer at least to a predetermined temperature during operation of the internal  
3     combustion engine, a step of determining whether a temperature value representing the  
4     temperature of the absorbing layer is at or above the predetermined temperature is carried  
5     out and, if it is determined that the temperature value representing the temperature of the  
6     absorbing layer is at or above the predetermined temperature, steps (d) and (b) are  
7     omitted.

1           36.     A method according to any one of claims 33-35 wherein the support  
2     member is a metal support member.

1           37.     A method according to any one of claims 33-35 wherein at least one oxide  
2     of sulfur (SO<sub>x</sub>) is also stored and desorbed by the absorbent layer.

1           38.     A method according to any one of claims 33-35 wherein the desorption  
2     from the absorber layer is carried out at periodic intervals.

1           39.     A method according to any one of claims 33-35 wherein the desorption  
2     from the absorbent layer is carried out depending on the amount of gas stored in the  
3     absorbent layer.

1           40.    A method according to any one of claims 33- 35 wherein the absorbent  
2    layer contains gamma-aluminum oxide and at least one element in the group consisting of  
3    alkali metals, alkaline-earth metals, rare earths and lanthanum.

1           41.    A method according to any one of claims 33-35 wherein the exhaust gas is  
2    passed over the absorbent layer with turbulence.

1           42.    A method according to any one of claims 33-35 wherein the support  
2    member has a plurality of parallel passages..

1           43.    A method according to claim 42 wherein the exhaust gas is passed over a  
2    plurality of support members containing the gas absorbing layer and having at least one  
3    of: (a) different numbers of passages; (b) passages of different flow diameters; and (c)  
4    spacings between the support members of at least 50 cm.

1           44.    A method according to claim 42 wherein the support member has a  
2    plurality of twisted or curved passages.